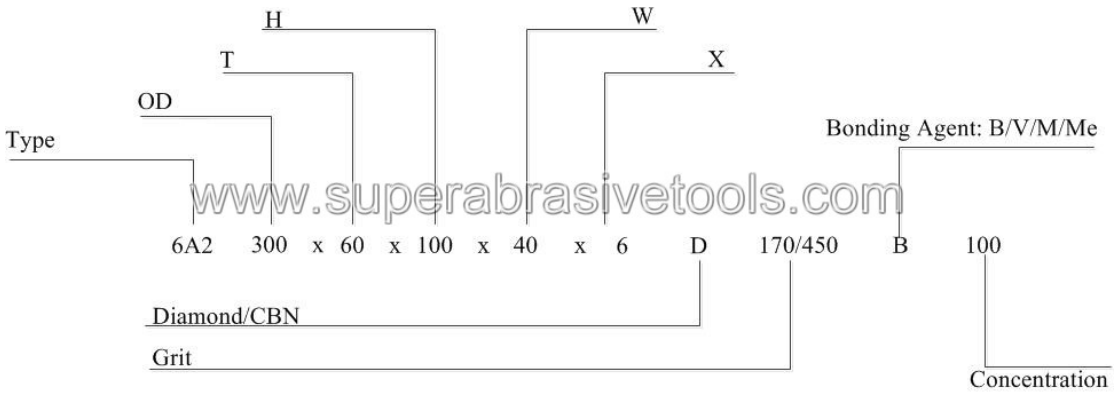
Diamond &CBN grinding wheel characteristics and the meaning of writing



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Ordering Notice

Please refer to this catalogue for details.

1. Shape and size of grinding wheel
In addition to ordering standard products according to the shapes and sizes in the catalogue, non-standard products with special shapes and sizes can also be ordered upon the actual need.
2. Grinding wheel specification
Abrasive, Grit, Concentration, Bond
3. Quantity, required delivery time
4. The following specific processing conditions need to be clarified in order to designing suitable product for users, in addition to the above contents.
Workpiece: material, shape, size, stock removal
Processing methods: cylindrical grinding, surface grinding, form grinding, etc
Processing conditions: machine: manufacturer, model, power, grinding wheel speed, workpiece speed, radial feed of grinding wheel, single workpiece processing time, grinding fluid type
Machining accuracy: target value of workpiece surface roughness, dimensional accuracy of workpiece, shape accuracy of workpiece.